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RS 1203

Product Information

RS 1203 is a two-component CFC, HCFC and HFC free polyurethane foam designed for Spray in place applications. This formulation is recommended where thermal insulation and environmentally friendly efficient products are required. RS 1203 Spray in place foam system shall be applied in half inch passes or less, maximum 1 inch passes, using standard plural component polyurethane foam high pressure, impingement mix temperature controlled equipment.

Date:

3/6/20

Physical Properties (Components)

	Component A	Component B
Viscocity at 75°F (cps)	180 - 220	600 - 800
Specific Gravity (gr/ml)	1.22 - 1.23	1.04 - 1.07

Physical Properties (Final Product)

Free Rise Density (pcf)	3.0 - 3.3
K-Factor (ASTM C-177)	0.18 - 0.20
Closed cell content (ASTM D-1940)	> 93%
Compressive Strength (ASTM D-1620)	50 psi
Tensile Strength (ASTM D-1623)	80 psi

Handling Characteristics

Mix by Volume (A/B)	50 / 50
Mix by Weight (A/B)	52 / 48
Cream Time at 75°F (seconds)	3 - 4
Rise Time (seconds)	10 - 12
Tack Free Time (seconds)	10 - 12
Cure Time (hours)	4

Storage and Shelf Life

Components should be kept well sealed in a dry place from 70 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product SDS for more information.

Packaging

Component A:	5 gallon pales	38 lb	Net Weight
	55 gallon steel drum (closed top)	500 lb	Net Weight
	275 gallon plastic totes	2500 lb	Net Weight
Component B:	5 gallon pales	38 lb	Net Weight
	55 gallon steel drum (open top)	450 lb	Net Weight
	275 gallon plastic totes	2250 lb	Net Weight

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