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Date: 11/29/18

Etecoat 1022

Product Information

Etecoat 1022 is a 100% solids high performance, multi-purpose, polyurethane/polyurea spray coating. Etecoat 1022 is designed to be processed through 1:1 plural component high-pressure spray equipment such as Gusmer, Graco and Glasscraft. Etecoat 1022 hard coat can be applied over Polystyrene, Styrofoam, wood, concrete and Urethane board stock.

Physical Properties (Components)

	Component A	Component B
Viscosity at 75°F (cps)	250 - 350	800 - 1100
Specific Gravity (gr/ml)	1.22 - 1.24	1.10 - 1.15

Physical Properties (Final Product)

Hardness, Shore D, ASTM D-2240	65
Tensile Strength (psi), ASTM D-412	5000
Elongation (%), ASTM D-412	20
Flex Modulus (psi) ASTM D-790	265,000
Color	Tan

Handling Characteristics

Mix Ratio by Weight (Component A/ Component B)	50 / 50
Gel Time at 130°F to 150°F (seconds)	10 - 15
Tack Free Time (seconds)	20
Cure Time (hours)*	24

(*) Final physical properties will be reached in a course of 48 hours.

Storage and Shelf Life

Components should be kept well sealed in a dry place from 75 to 90°F. Shelf life of unopened containers is 6 (six) months from a manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product MSDS for more information.

Packaging

Component A:	55 gallon steel drum (closed top)	490 lb Net Weight
Component B:	55 gallon steel drum (open top)	435 lb Net Weight

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