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CE 0717

Product Information

CE 0717 is a low viscosity elastomer designed for processing through plural component, low pressure dispensing equipment or mixing and casting by hand. Once fully cured, this material is tough with good impact and tear resistance. CE 0717 exhibits very good surface characteristics and excellent moldability. It is easily polished to a high gloss or painted.

Physical Properties (Components)

	Component A	Component B	Reacted
Viscosity at 75°F (cps)	60-90	50-60	N/A
Specific Gravity (gr/ml)	1.15	0.97	1.06

Physical Properties (Final Product)

Hardness, Shore D, ASTM D-2240	70-74
Tensile Strength (psi), ASTM D-412	N/A
Elongation (%), ASTM D-412	N/A
Tear Strength (pli), ASTM D-624, Die C	N/A

Handling Characteristics

Mix Ratio by Weight (A:B):	110/100
Mix Ratio by Volume (A:B):	1.00:1.00
Gel Time (at 75°F), (seconds)	160-220
Tack Free Time (minutes)	5
Demold Time (minutes)	6-8
Final Cure Time (hours)	24

Storage and Shelf Life

Components should be kept well sealed in a dry place from 65 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Purge opened containers with dry nitrogen before resealing. Refer to product MSDS for more information.

Packaging

Component A:	55 gallons steel drum (closed top)	500 lb Net Weight
	275 gallons plastic bins	2500 lb Net Weight
Component B:	55 gallons steel drum (open top)	450 lb Net Weight
	275 gallons plastic bins	2250 lb Net Weight

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